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CONTRACT REPORT ARBRL-CR-00461

AN UNSTEADY TAYLOR ANGLE FORMULA  
FOR LINER COLLAPSE

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August 1981



US ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND  
BALLISTIC RESEARCH LABORATORY  
ABERDEEN PROVING GROUND, MARYLAND

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by which the detonation wave front sweeps past the liner. This formula is, however, accurate only under steady-state conditions where the detonation wave sweeps past identical cross sections of the explosive-liner geometry. For non-steady cases, the Taylor formula is not applicable since the existence of a velocity gradient or a gradient of the typical acceleration duration along the liner may significantly affect the angle  $\delta$ .

The new formula is tested against both numerical calculations and experimental data and predicts the angle  $\delta$  more accurately than the steady Taylor formula.

The derivation of the formula along with a comparison of its predictions for the angle  $\delta$  with previous experimental work and two-dimensional code calculations for both a conical-shaped charge and exploding cylinder are presented in this report.

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## FOREWORD

This report represents Part C of a four-part final report for Contract No. DAAK11-79-C-0124. These four parts address the topics: (A) "Maximum Jet Velocity and Comparison of Jet Breakup Models"; (B) "The Virtual Origin Approximation in Hemi Charges and Shaped Charges"; (C) "An Unsteady Taylor Angle Formula for Liner Collapse"; and (D) "Jet Formation of an Implosively Loaded Hemispherical Liner." Each part is bound separately for convenience.

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## I. Introduction

When a metal liner is driven to a velocity  $V$  by an explosive charge, it is often important to know not only the magnitude of its velocity but also the direction in which each liner element moves. This direction is conveniently defined by the angle  $\delta$  between the velocity vector of the liner element and the perpendicular to the initial liner surface. We shall call  $\delta$  the liner projection angle. For a fragmentation charge (or exploding bomb), the projection angle will determine the final angular distribution of the scattered fragments. For explosive cladding or shaped-charge liner collapse, it will determine the collapse angle  $\beta$  of the given charge. The specified qualities of either the cladding bond or the jet, crucially depend on this collapse angle.

A formula for determining the projection angle  $\delta$  from the velocity of the liner  $V$  and the velocity  $U$  by which the detonation wave front sweeps past the liner surface was first proposed by Taylor [1]:

$$\sin\delta = V/2U \quad (1)$$

This formula, which has been the most extensively used one to date (see References 2-8), is, however, accurate only under steady state conditions where the detonation wave sweeps past identical cross sections of the explosive-liner geometry. For non-steady cases, the Taylor formula is not applicable since the existence of either a gradient,  $\frac{\partial V}{\partial l}$ , of the velocity  $V$  along the liner or a gradient,  $\frac{\partial \tau}{\partial l}$ , of the typical acceleration duration  $\tau$  ( $l$  denotes the length tangential to the liner surface) may very significantly affect the angle  $\delta$ , sometimes causing very big deviations between the Taylor predictions and experimental measurements.

A more accurate formula for the liner projection angle is therefore needed. It will lead to a more accurate description and understanding of processes such as the collapse of the conventional shaped charge or the hemispherical liners and the formation of the self-forging fragment.

Recently, Randers-Pehrson [9] derived a non-steady liner projection angle formula by empirically fitting a formula to the numerically calculated results.

In the present paper an analytically derived formula is obtained. It is based on the assumptions that (1) the detonation pressure acts normally on the liner, and (2) the angle  $(\theta-\delta)$ , which will be defined later, is small.

We found that for the small angle assumption to be valid, the initial radius of curvature must be small in comparison with the distance traveled by the liner during acceleration. A third assumption is that the internal forces in the liner metal can be neglected. The new formula was tested against both numerical calculations and experimental data and was found to predict the projection angle  $\delta$  more accurately than the steady Taylor formula.

In this report we address only the equation governing the angle  $\delta$  and the velocity parameters  $V_0$  and  $\tau$ . No attempt is made here to determine values of  $V_0$  and  $\tau$  as functions of explosive and liner geometry and properties. It is obvious that values of  $V_0$  and  $\tau$  are needed for the eventual application of this equation. A simple method in determining  $V_0$  and  $\tau$  will be the objective of future research. For the present purpose of ascertaining the accuracy of the unsteady Taylor angle equation, we shall use values of  $V_0$  and  $\tau$  determined either by two-dimensional computer code, or by experimental measurement.

## II. Derivation of Basic Equations

We shall first derive the differential equations describing the liner's motion. We shall limit ourselves to liners with very large initial radii of curvature. In other words, the liner has an almost straight formation line. The liner could either be an axisymmetric shell, or a "plane strain" plate. The explosion wave front is assumed to be cylindrically symmetric for the shell case with its axis of symmetry coinciding with that of the liner's. We denote by  $l$  the length coordinate along the liner and by  $U$  the velocity by which the detonation wave front sweeps past the liner surface along the direction of the liner surface.

The first differential equation deals with the increase of liner velocity with time. Let  $V$  and  $\delta$  be the magnitude and direction of the liner velocity at the point  $l$  on the liner at a specific time,  $t$ . We make the assumption that the gas pressure always acts perpendicular to the liner surface. When a liner segment elongates or shrinks as it is pushed or pulled by its neighboring segments, a force component in the liner direction may also appear. We assume that this force can be neglected during the acceleration time. We denote by  $\theta$  the angle between the original liner formation line direction and the current formation line direction, at  $l$ . Then, we can see from Fig. 1 that the additional velocity vector  $d\vec{V}$ , at a given position  $l$ , induced by the force acting perpendicularly to the liner during the time  $dt$ , adds to the current velocity vector  $\vec{V}(t)$  to form the new velocity vector  $\vec{V}(t+dt)$ . As a result, the velocity increases in magnitude by the amount  $dV = d|V| = |d\vec{V}| \cos(\theta-\delta)$  where  $|d\vec{V}|$  is the magnitude of the above mentioned additional velocity vector. At the same time, the tangential velocity component  $|d\vec{V}| \sin(\theta-\delta)$  causes the velocity direction to change by the angle  $d\delta$ . We can relate the angle  $d\delta$  to this component by the equation:

$$|d\vec{V}| \sin(\theta-\delta) = V \cdot d\delta.$$

Substituting  $|d\vec{V}| = dV/\cos(\theta-\delta)$  we get the scalar equation for the velocity magnitude:

$$dV \tan(\theta-\delta) = V \cdot d\delta. \quad (2)$$

Dividing by  $dt$  and denoting the differentiation with respect to the time by a dot above the symbol we finally obtain

$$\dot{\delta} = \frac{\dot{V}}{V} \tan(\theta-\delta). \quad (3)$$

The next equation describes the influence of the existence of a velocity gradient along the liner. We make the assumption that a liner will not elongate while being accelerated, or that its elongation may be neglected.

We are interested in calculating the rate-of-change of liner slope  $\frac{\partial \theta}{\partial t}$ . Referring to Fig. 2, we note that during the time  $dt$ ,

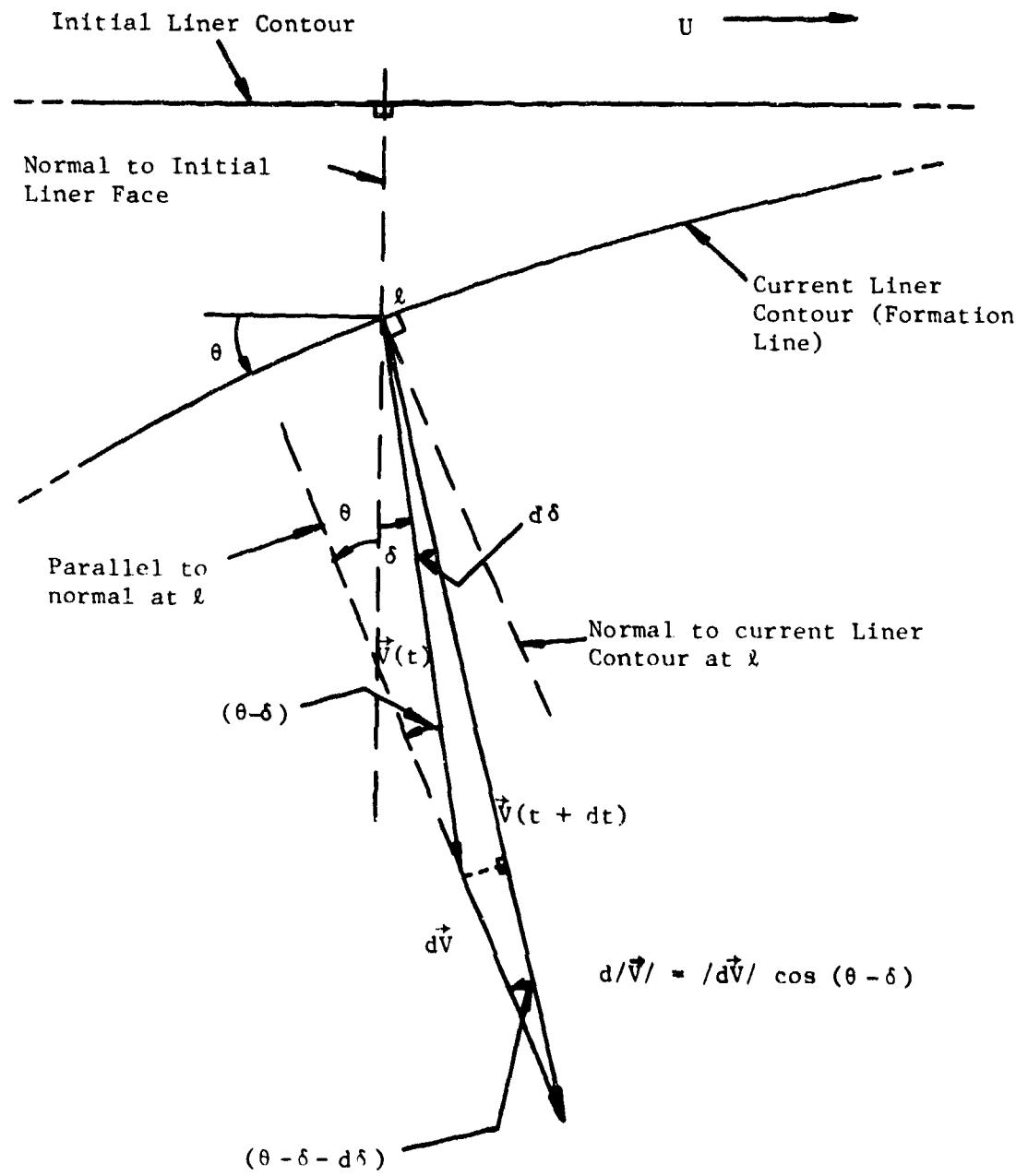


Figure 1. Liner acceleration diagram showing how the additional velocity  $d\vec{V}$  contributes to the increase in magnitude and change in the direction of the current velocity,  $\vec{V}$ .

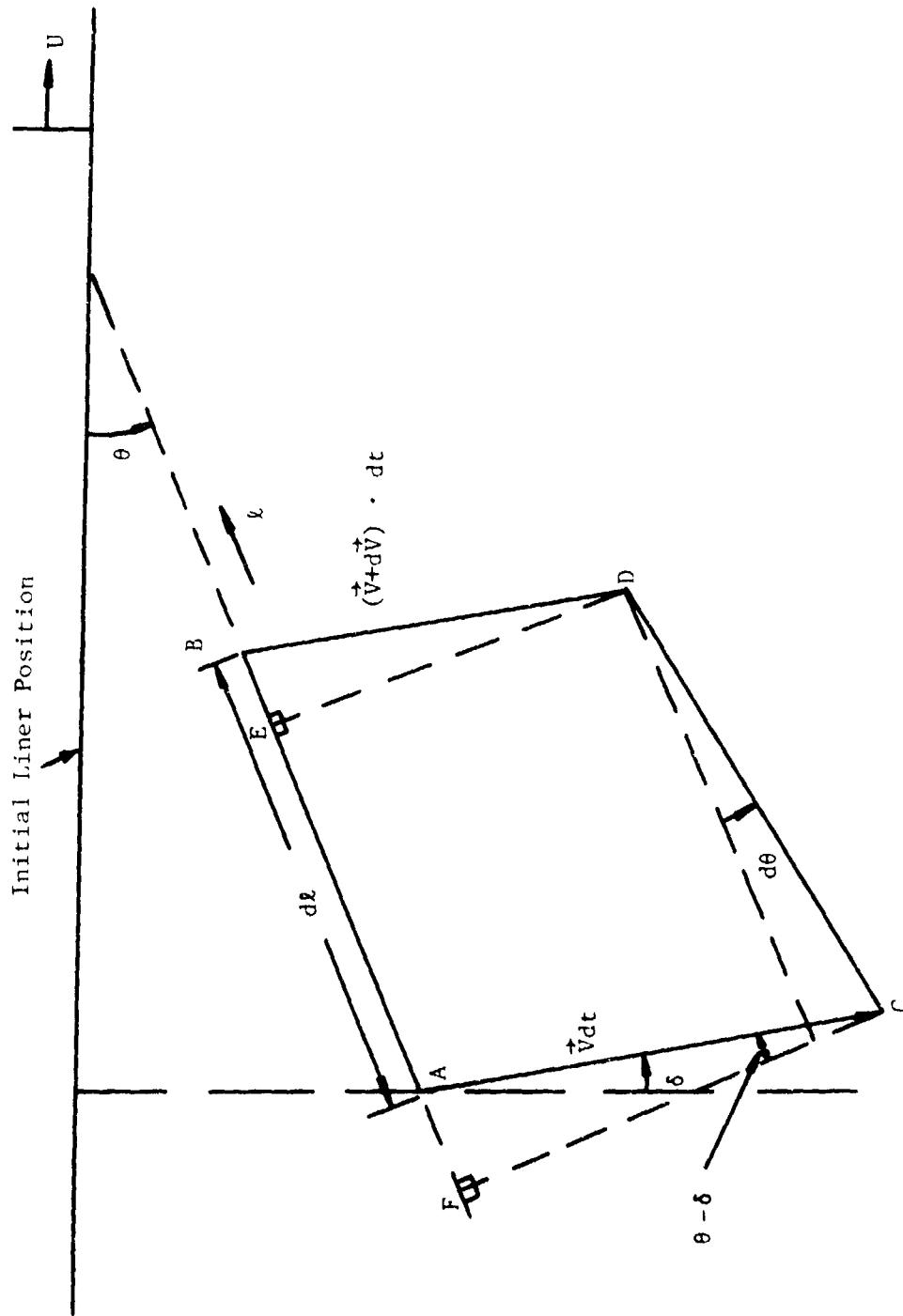


Figure 2. Liner position diagram showing the relation between its angular velocity and its linear velocity gradient.

point A will move the distance  $V(t)dt$  to point C in a direction making the angle  $\theta(\ell) - \delta(\ell)$  with the normal to the current liner surface at point A. Point B will move at the same time the distance  $(V + \frac{\partial V}{\partial \ell} d\ell) \cdot dt$  to point D. The angle at A (see Fig. 2) between the initial and current liner direction is equal by definition to  $\theta(\ell)$ .

The angle  $d\theta$  between CD and AB is determined by the components of  $V dt$  and  $(V + dV)dt$  normal to the current liner at  $\ell$  thus:

$$d\theta \approx \tan(d\theta) = \frac{CF-DE}{d\ell} = \frac{[V-(V+dV)]\cos(\theta-\delta)}{d\ell} dt. \quad (4)$$

At the limit of small  $d\ell$  this yields:

$$\dot{\theta} = -V' \cos(\theta-\delta) \quad (5)$$

where the prime denotes differentiation with respect to  $\ell$ , and dot with respect to time.

### III. Integration of Basic Equations

Eqs. (3) and (5) represent two equations governing the three quantities  $V$ ,  $\theta$ , and  $\delta$ . Assuming that the spatial and temporal distribution of  $V$  for a given problem is known, we can solve for  $\theta$  and  $\delta$ . Under the approximation  $\tan(\theta-\delta) \approx \theta-\delta$ . Eq. (3) now becomes

$$\dot{\delta} + \frac{\dot{V}}{V} \cdot \delta = \frac{\dot{V}}{V} \theta. \quad (6)$$

Eq. (6) is a first order differential equation which for the initial conditions  $\theta=\delta=V=0$  at  $t \leq T$  has the general solution:

$$\delta = \frac{1}{V} \int_T^t \theta \dot{V} dt = \theta - \frac{1}{V} \int_T^t V \dot{\theta} dt \quad (7)$$

where  $T$  is the instant when the liner begins to accelerate. From Eq. (5) we obtain under the above approximation:

$$\theta = - \int_T^t V' \cos(\theta-\delta) dt \approx \int_T^t -V' dt. \quad (8a)$$

When we substitute  $\dot{\theta}$  from Eq. (5), the second term of Eq. (7) becomes

$$- \frac{1}{V} \int_T^t V \dot{\theta} dt = \frac{1}{V} \int_T^t V V' \cos(\theta-\delta) dt \approx \frac{1}{V} \int_T^t V V' dt. \quad (8b)$$

We, therefore, obtain the general solution for  $\delta$

$$\delta = - \int_T^t V' dt + \frac{1}{2V} \int_T^t (V^2)' dt. \quad (9)$$

#### IV. Application to Exponential Acceleration

In order to apply Eq. (9) to a practical problem, we shall assume for  $V$  the exponential form:

$$V(l, t) = V_0(l) \left\{ 1 - \exp \left[ -\left( \frac{t-T(l)}{\tau(l)} \right) \right] \right\} \quad (10)$$

when  $V_0$ ,  $T$ , and  $\tau$  are functions of  $l$  only. Though this form may not fit perfectly for all cases, it is reasonably accurate for cases we have studied and easily integrable for the calculation of  $\delta$  given by Eq. (9). The corresponding acceleration is

$$a = \frac{\partial V}{\partial t} = \frac{V_0}{\tau} \exp \left[ -\left( \frac{t-T}{\tau} \right) \right]$$

The quantity  $T(l)$  is the arrival time of the detonation wave at the point  $l$  on the liner,  $\tau$  is the characteristic acceleration time of this point and  $V_0(l)$  is the final asymptotic velocity reached by the liner. The time  $t=0$  is taken when the detonation wave reaches a convenient point on the metal say  $l=0$ .

To facilitate the integration, we interchange the order of time integration and differentiation with respect to  $l$ .

$$\delta = - \frac{\partial}{\partial l} \int_T^t V dt + \frac{1}{2V} \frac{\partial}{\partial l} \int_T^t V^2 dt. \quad (11)$$

(the differentiation with respect to  $T$  vanishes since  $V = 0$  at  $t = T$ ).

For the  $V$  function given by Eq. (10),

$$\int_T^t V dt = V_0(t-T) - \tau V \quad (12)$$

$$\int_T^t V^2 dt = V_0[V_0(t-T) - \tau V] - \frac{1}{2} \tau V^2. \quad (13)$$

Substituting Eq. (12) and (13) into Eq. (11) yields:

$$\delta = \frac{\partial}{\partial l} [\tau V - V_0(t-T)] - \frac{1}{2V} \frac{\partial}{\partial l} \{V_0[\tau V - V_0(t-T)] + \frac{1}{2} \tau V^2\}. \quad (14)$$

To compare this equation with experimental results, we shall be interested in the value  $\delta$  will obtain as  $t \rightarrow \infty$ . At this limit,  $V$  becomes equal to  $V_0$ ,  $V'$  becomes equal to  $V_0'$  and the expression for  $\delta$  becomes:

$$\delta = \frac{V_0 T'}{2} - \frac{1}{2} \tau V_0' + \frac{1}{4} \tau' V_0. \quad (15)$$

Let  $U$  be the detonation wave sweep speed, then  $T'$  is equal to  $1/U$  for a detonation on the axis of symmetry and Eq. (15) becomes:

$$\delta = \frac{V_0}{2U} - \frac{1}{2} \tau V_0' + \frac{1}{4} \tau' V_0. \quad (16)$$

The first term is, for a small angle  $\delta$ , identical to the Taylor formula, Eq. (1), and the other two are the correction terms.

## V. Constant Acceleration Equation

In deriving Eq. (16) we assumed the exponential form for the velocity time dependence. Even though this form very well simulates the experimental measurements it is not the only form one can choose to fit the experimental data. When solving Eq. (9) with a constant acceleration assumption at the period of time  $T < t \leq (T + \tau_c)$  i.e.,

$$v = v_0 \left( \frac{t-T}{\tau_c} \right) \quad (17)$$

we find

$$\delta = \frac{v_0 T'}{2} - \frac{1}{6} \tau_c v_0' + \frac{1}{6} \tau_c' v_0 \quad (18)$$

and for the form:

$$v = v_0 \left( \frac{t-T}{\tau_{SR}} \right)^{1/2} \quad (19)$$

we obtain

$$\delta = \frac{v_0 T'}{2} - \frac{1}{6} \tau_{SR} v_0' + \frac{1}{12} \tau_{SR}' v_0 \quad (20)$$

It can easily be seen that the  $\tau_{SR}$  parameter of Eq. (19) exactly corresponds to  $3\tau$ , when  $\tau$  is the corresponding parameter in the exponential acceleration (Eq. 10).

Using an acceleration form such as Eq. (17) or Eq. (19) may be more convenient in obtaining a closed form solution in more complicated cases, e.g., when the effect of the liner curvature on the angle  $\delta$  cannot be neglected.

## VI. Comparison with Previous Work and Two-Dimensional Code Calculations

Let us now compare Eq. (16) with the equation obtained empirically by Randers-Pehrson [9] using Two-D code calculations and experiment. The formula given in Ref. 9 is as follows:

$$\delta = \frac{V_0}{2U} - \frac{1}{2} \tau V_0' - \frac{1}{5} (\tau V_0')^2. \quad (21)$$

(Note that Eq. (21) agrees with Eq. (16) in the first two terms).

To perform this comparison we need to know  $V_0$  and  $V_0'$ ,  $\tau$  and  $\tau'$ . There exists some experimental data for  $V_0$  and  $V_0'$  from exploding cylinder tests. Experimental data for  $\tau$  (except in special steady state cases) seems lacking, however. We, therefore, performed Two-D code simulations to calculate  $V_0, V_0', \tau, \tau'$  and  $\delta$  for two specific geometries. Our general approach is to use output from a Two-D code of  $V_0$  and  $\tau$  at a number of  $l$  locations to numerically calculate  $V_0'$  and  $\tau'$ . Then substituting these values of  $V_0$  and  $V_0'$ ,  $\tau$  and  $\tau'$  into Eq. (16), we obtain a value for  $\delta$  which we shall denote  $\delta_F$  (F - formula). The value of  $\delta_F$  is then compared with the Two-D code value of  $\delta$  denoted  $\delta_c$  (c-code). Wherever experimental measurements of  $\delta$  are available for a specific charge we shall denote them  $\delta_{ex}$ . We expect to find a good agreement between  $\delta_c$  and  $\delta_{ex}$  when using a reliable Two-D code. Therefore, a check against experimental data is, in fact, a check of the Two-D code validating its use for checking Eq. (16). For completeness, these values are also substituted into Eq. (21) and the result denoted  $\delta_{RP}$

The two dimensional code we found most convenient to apply to this purpose is a Lagrangian code named TEMPS in which the explosive is treated by a two-dimensional finite-difference grid similar to HEMP, TOODY and other Two-D Lagrangian codes. The liner in TEMPS, however, is described as an array of mass points having tensile and bending forces between each two neighboring points. The liner is thus being treated as one-dimensional. This not only saves computation time but also facilitates the data reduction from the code output.

### A. Conical Shaped Charge

The first configuration studied is the 81.3 mm diameter, 42°, conical shaped charge depicted in Fig. 3. In this example we choose  $l=0$  at the cone liner apex and  $l$  is the distance from this point along the formation line. The charge is initiated by plane detonation at the rear of the explosive.

From the TEMPS code calculations, the velocity history for each liner mass-point position  $l$  is recorded and plotted. A typical plot is shown in Fig. 4. The asymptotic final velocity reached is defined as  $V_0(l)$  for each mass point. These are tabulated in Table 1 for this case. This final velocity is then plotted as a function of  $l$  as shown in Fig. 5a. This curve is then numerically differentiated

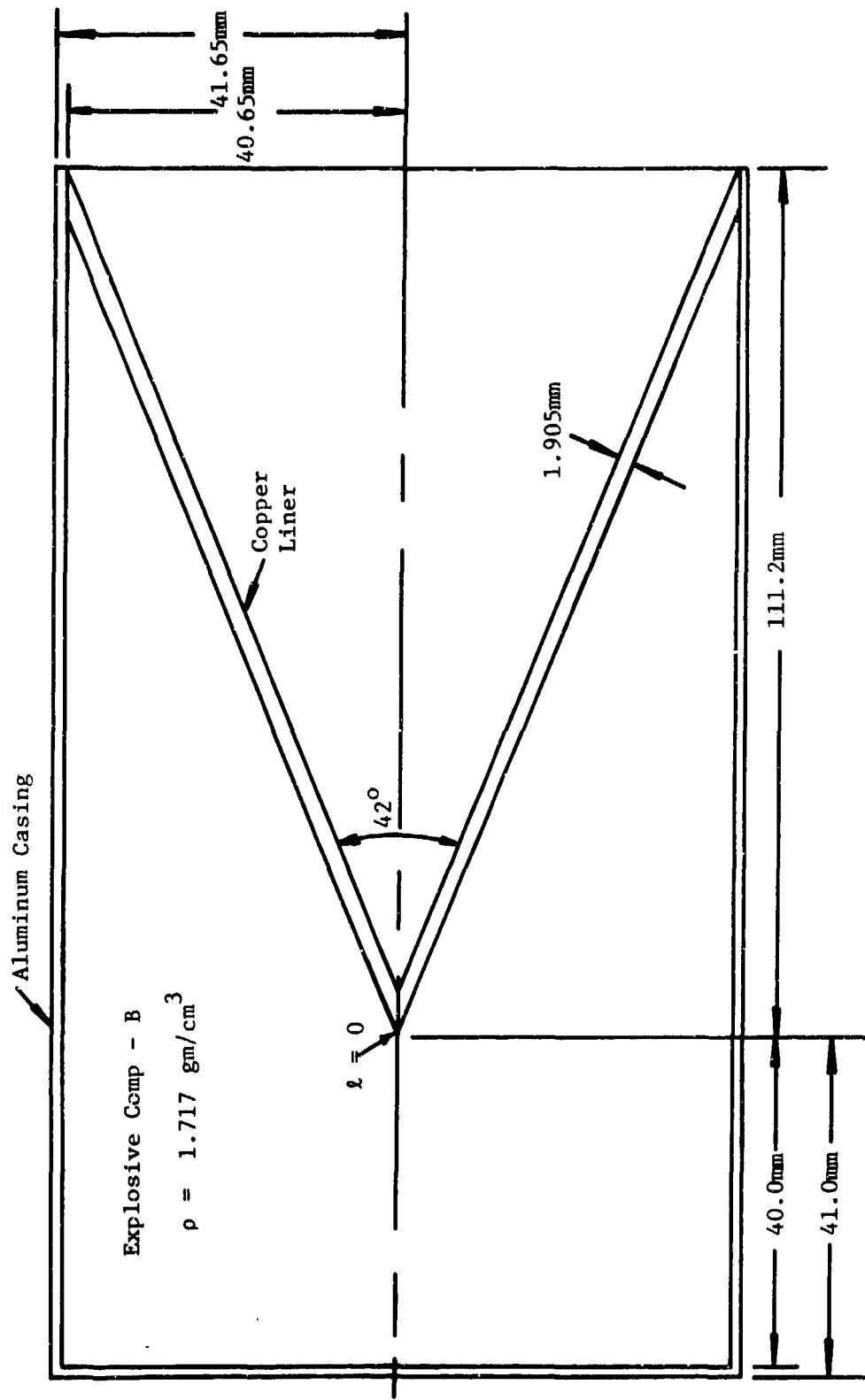


Figure 3. Drawing of 81.3mm diameter  $42^\circ$  conical shaped charge.

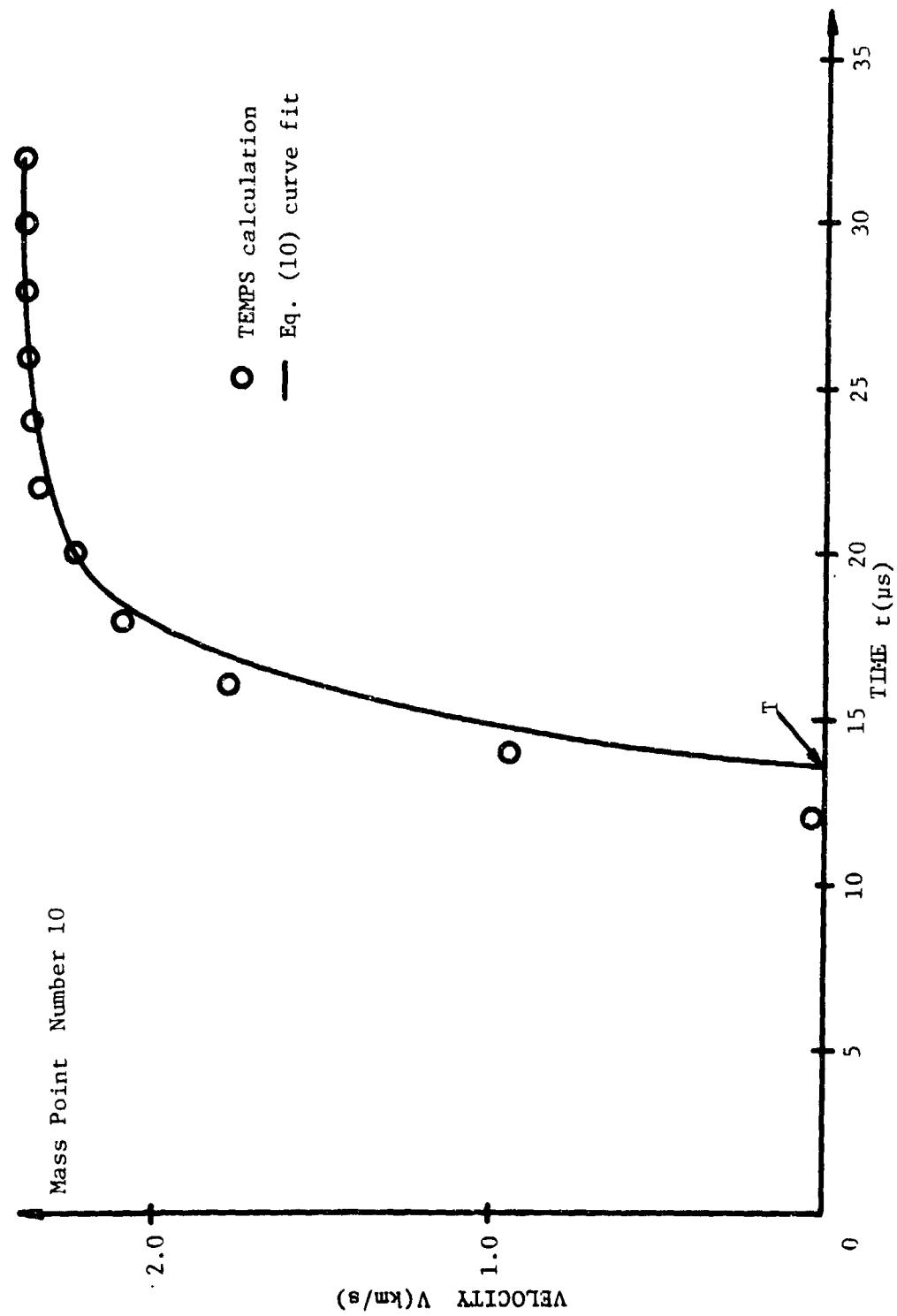


Figure 4. Fit of exponential velocity vs. time equation to the TEMPS computer code data for Mass Point number 10 ( $l=73.64$ mm).

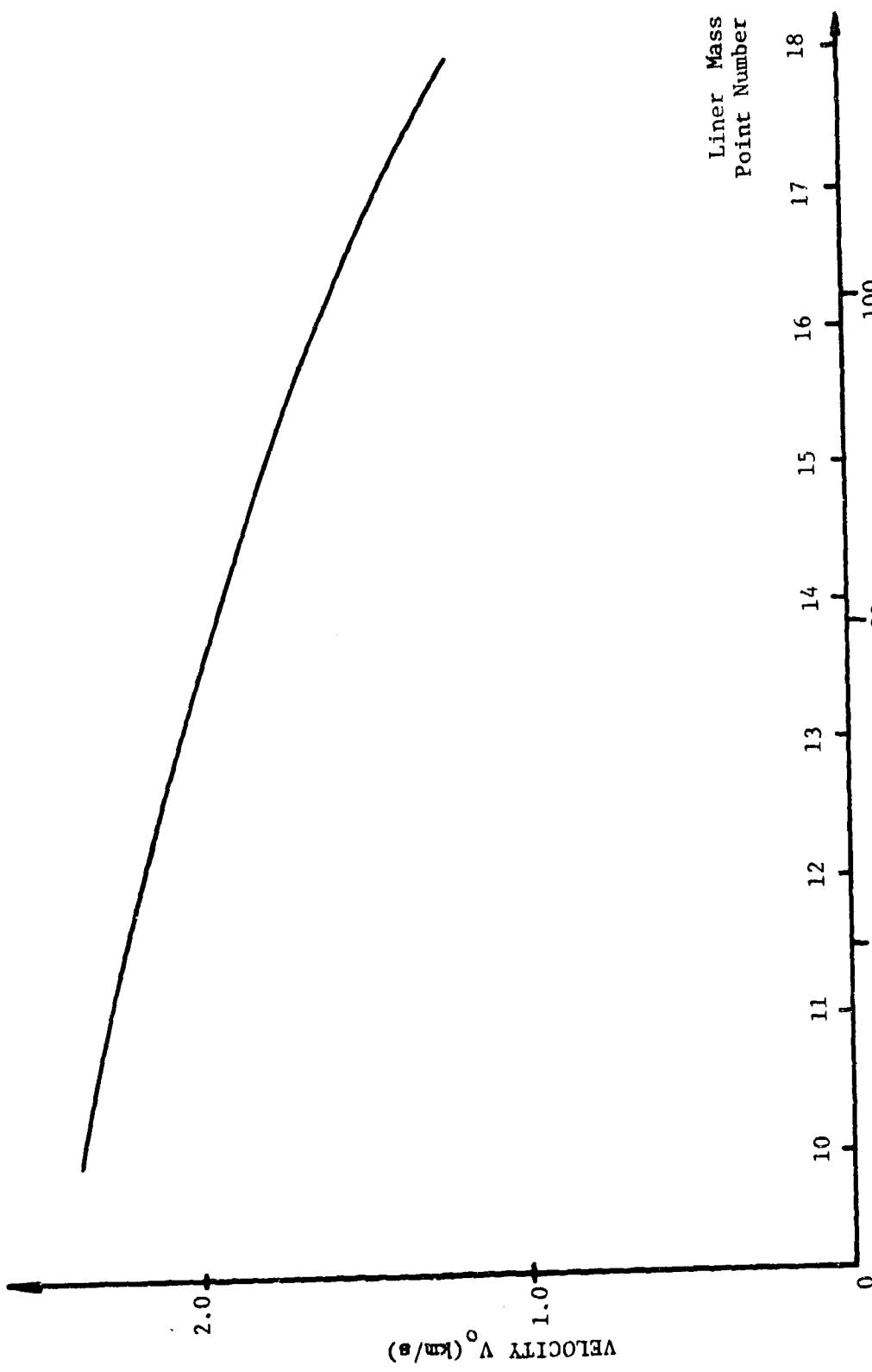


Figure 5a. Final velocity  $V_0$  as a function of location  $x$  along the liner's formation line.

TABLE 1. RESULTS OF 42° SHAPED CHARGE CALCULATIONS

Position <i>x</i> along formation line (mm)	$v_0$ (km/s)	$\tau$ ( $\mu$ s)	$v_0'$ ( $\mu$ s $^{-1}$ )	$\tau'$	$\delta$ (m $^2$ /m)	$\frac{-v_0' \tau}{2}$ (degrees)	$\frac{\tau' v_0}{4}$ (degrees)	$\frac{-(\tau' v_0')^2}{5}$ (degrees)	$\delta_F$ Eq. (16) (degrees)	$\delta_{RP}$ Eq. (21) (degrees)	$\delta_c$ TEMPS Code (degrees)
73.64	2.387	2.375	-0.0200	0.0	7.990	1.361	0.0	-0.026	9.351	9.325	8.92
77.90	2.291		-0.0267		7.669	1.814		-0.046	9.483	9.437	9.18
82.17	2.173		-0.0267		7.274	1.814		-0.046	9.088	9.042	9.15
86.43	2.052		-0.0320		6.869	2.177		-0.066	9.046	8.980	9.15
90.69	1.915		-0.0320		6.410	2.177		-0.066	8.587	8.521	9.02
94.96	1.775		-0.0333		5.942	2.268		-0.072	8.209	8.138	8.66
99.22	1.625		-0.0390		5.439	2.654		-0.098	8.093	7.995	8.62
103.48	1.435		-0.0478		4.803	3.251		-0.148	8.054	7.907	8.73

using the simple difference formula  $\Delta V_0 / \Delta l$  to obtain  $V_0'(l)$  which is also contained in Table 1.

Next we must estimate the value of  $\tau$  for each mass point. This was obtained by fitting Eq. (10) to the TEMPS velocity data. The arrival time  $T$  used in Eq. (10) is the theoretical arrival time at the explosive metal interface and obtained by dividing the distance between the plane of initiation and the point  $l$  by the detonation velocity  $U_D$ . As is indicated in Fig. 4, the wave arrival time predicted by the TEMPS code does not coincide with the calculated theoretical arrival time. This inaccuracy in the code simulation is caused by the code's smearing of the detonation front in the finite-difference calculation scheme. Therefore, in performing the fit for  $\tau$ , we did not choose  $\tau$  as the value of  $t$  when  $V = V_0(1-e^{-1}) = 0.632 V_0$ , as is indicated by Eq. (10). This value of  $\tau$  would be inaccurate since it is close to and heavily influenced by the code's calculation of wave arrival time. We found it more reliable to fit the curves closely in the region  $V \geq .86 V_0$ . The values of  $\tau$  obtained from this procedure are given in Table 1. These values of  $\tau$  are also plotted as a function of  $l$  in Fig. 5b. A line is fitted through the points and  $\tau'$  calculated by simple numerical differentiation. The values are shown in Table 1. We see that for this charge  $\tau$  is approximately constant and therefore  $\tau'$  is a very small quantity.

These values are then substituted into Eq. (16) and Eq. (21) as well as Taylor's relation and compared to the code calculations. The quantity  $\delta_c$  is the angle of the velocity vector as given by TEMPS when the liner reaches a final velocity  $V_0$ . The detailed data are given in Table 1 and plotted graphically in Fig. 6. We see that the Eq. (16) gives a significant improvement over the Taylor relation and agrees well with the TEMPS code. Note that since the last term in both Eqs. (16) and (21) is small, the difference between Eq. (16) and Eq. (21) is small for this example.

#### B. Exploding Cylinder

The second configuration studied is an exploding cylinder which is identical to the example used by Randers-Pehrson [9,10]. It consists of a steel pipe segment 101.6 mm in length and a diameter of 50.8 mm filled with OCTOL as shown in Fig. 7. For this example, direct experimental measurements of  $\delta$  and  $V_0$  are presented in Ref. 10. In these experiments, the expanding cylindrical pipe breaks into fragments. The speed and direction of motion of the fragments are measured by means of x-ray shadowgraphs taken at several predefined times. Similar experiments were also conducted in References 11 and 12.

To provide a complete verification of Eq. (16), however, the quantity  $\tau$  is also needed. Since no acceleration data was measured in these experiments, we cannot provide an experimental value for  $\tau$  and hence a full experimental verification of Eq. (16) at this point in time is not possible. In fact, as mentioned in the previous section, measurements of metal motion during acceleration have been reported for only a very special steady state case (see [13,14] in

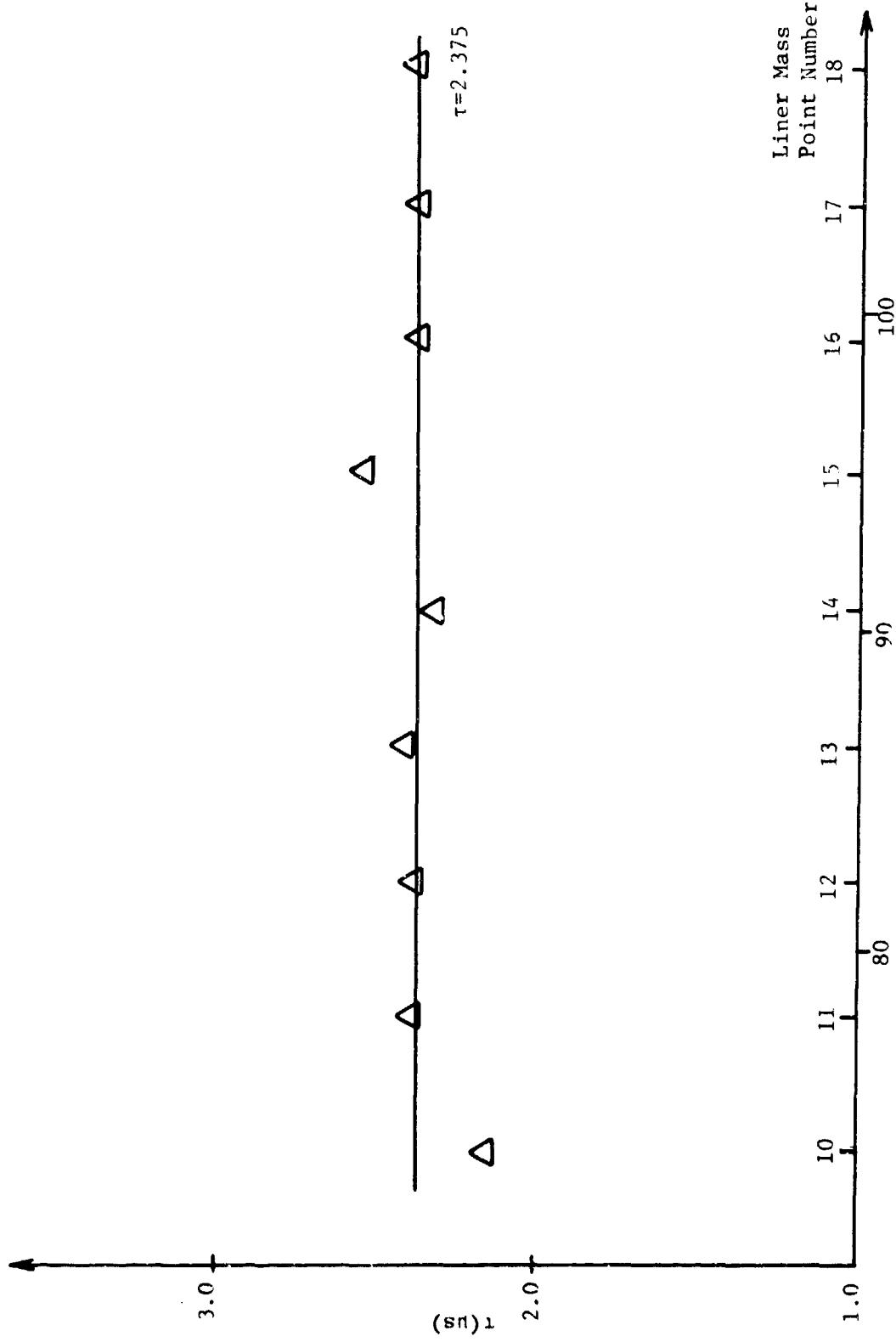


Figure 5b. Plot showing  $\tau$  as a function of location  $l$  from TEMPS calculation of the  $42^\circ$  conical charge.

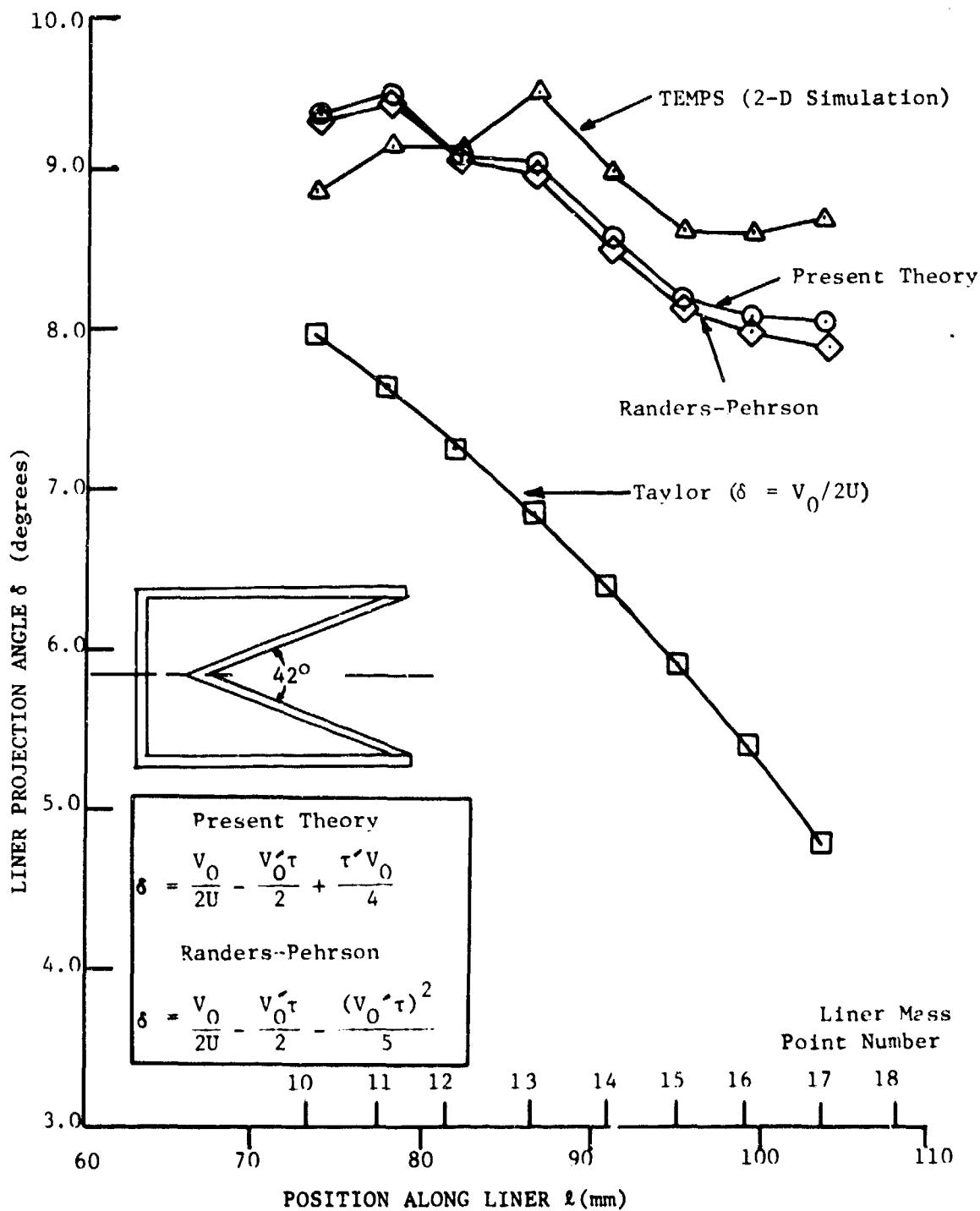


Figure 6. Comparison of the projection angle  $\delta$  from formulas and two-dimensional calculations.

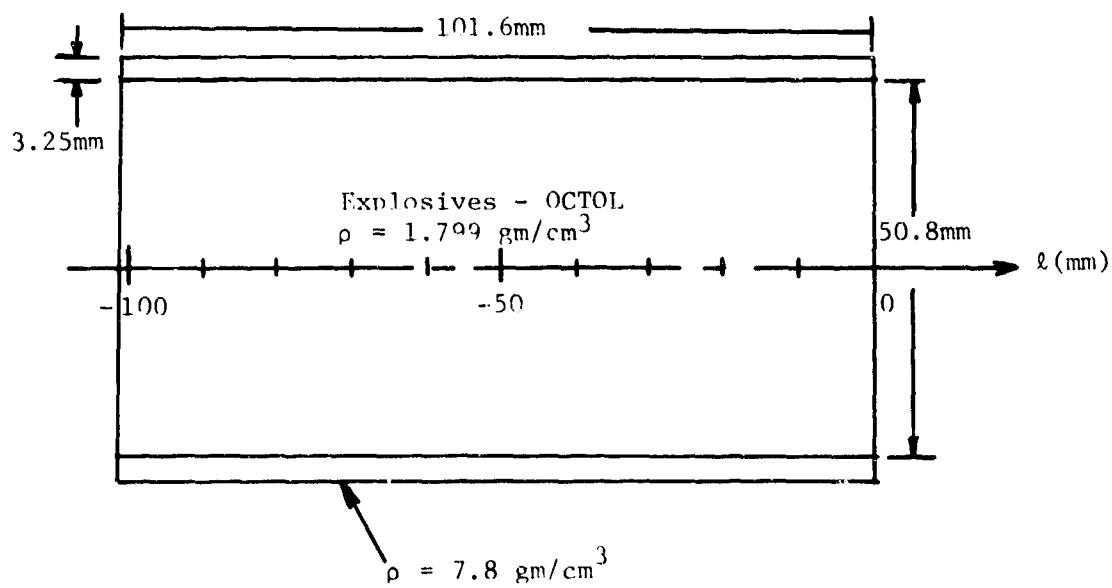


Figure 7. Exploding cylinder charge used for comparisons.

which  $V_0'$  and  $\tau'$  are identically zero. Therefore, in our present comparison, TEMPS code calculations will again be used to supply the quantities  $\tau$  and  $\tau'$  (as well as  $V_0$  and  $V_0'$ ). The experimental data will thus be used to verify the final values for  $V_0$  and  $\delta$  given by the code calculations as well as the  $\delta$  given by Eqs. (16) and (21).

The results of the TEMPS calculations for  $V_0$  and  $\delta$  are compared to the experimental data in Figs. 8 and 9. Also shown in these figures are the HEMP simulation results presented by Randers-Pehrson in [9]. Both TEMPS and HEMP results are within the spread of the experimental data.

The procedure to determine  $\tau$ ,  $\tau'$ ,  $V_0$  and  $V_0'$  from the TEMPS data was described in the previous section. A velocity vs. time plot for a typical mass point is shown in Fig. 10. A plot of  $\tau$  vs.  $t$  is given in Fig. 11. The values of all the necessary quantities are listed in Table 2. These values were then substituted into Eqs. (16) and (21) to compute  $\delta_F$  and  $\delta_{RP}$ . Fig. 12 is a comparison of  $\delta_F$ ,  $\delta_{RP}$ , the Taylor formula and the TEMPS result  $\delta_c$ . We see that considerable improvement in the estimation of the angle  $\delta$  is achieved. Again, we note that the third term in both Eqs. (16) and (21) is small, therefore,  $\delta_F$  and  $\delta_{RP}$  do not differ significantly.

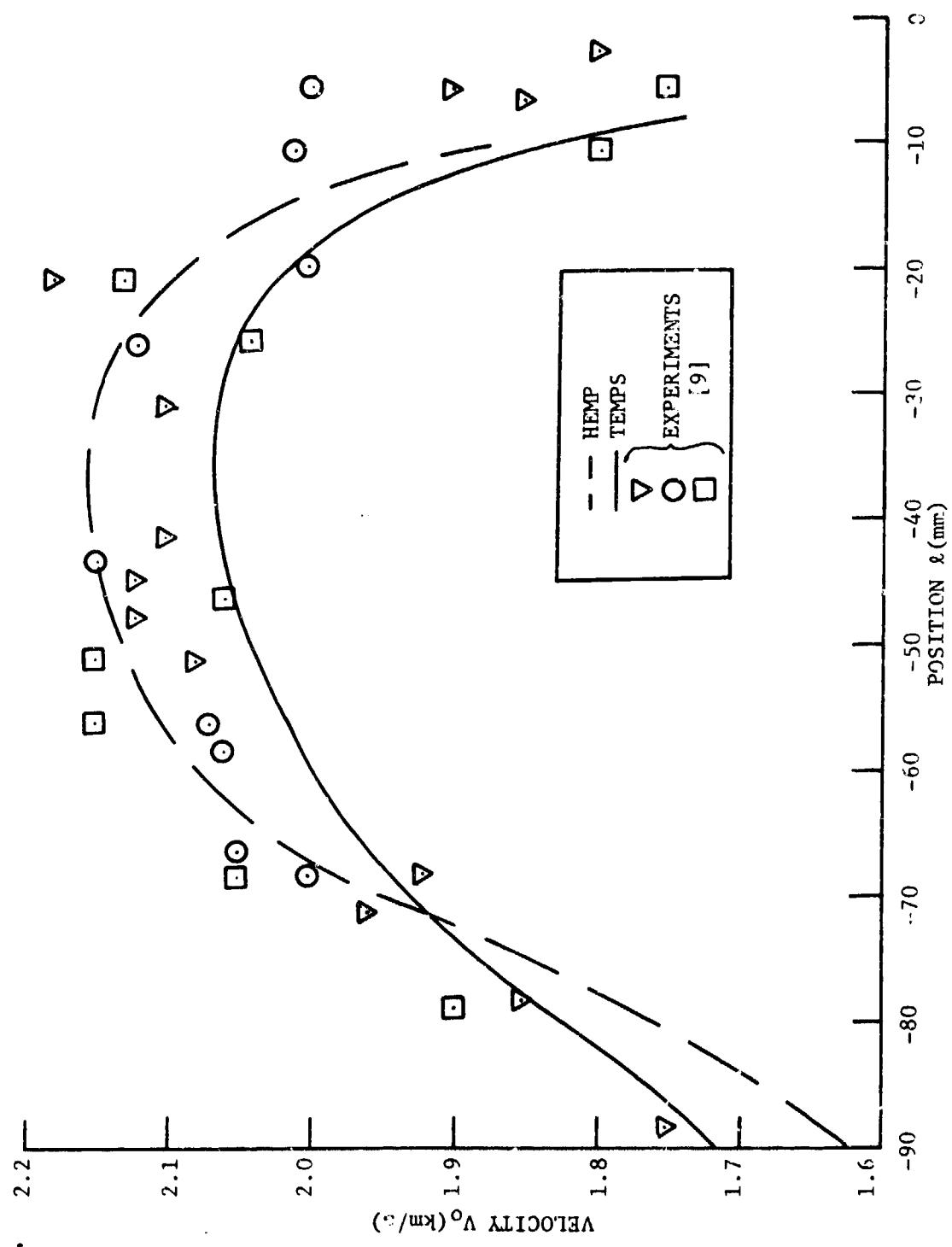


Figure 8. Comparison of TEMPS, HEMP and experimental data for  $V_0$  of an exploding cylinder.

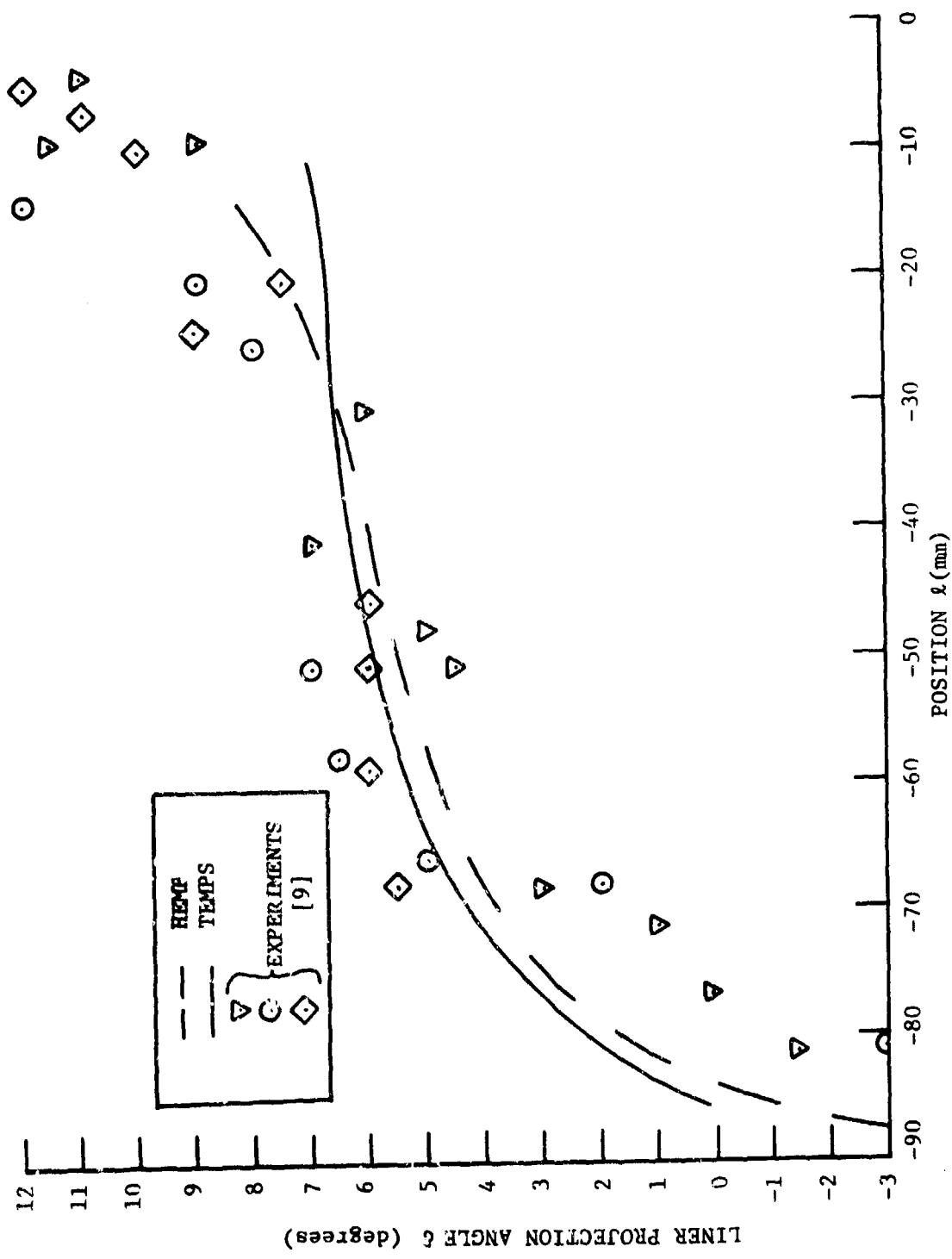


Figure 9. Comparison of TEMPS, HEMP, and experimental data for the liner projection angle  $\delta$  of an exploding cylinder.

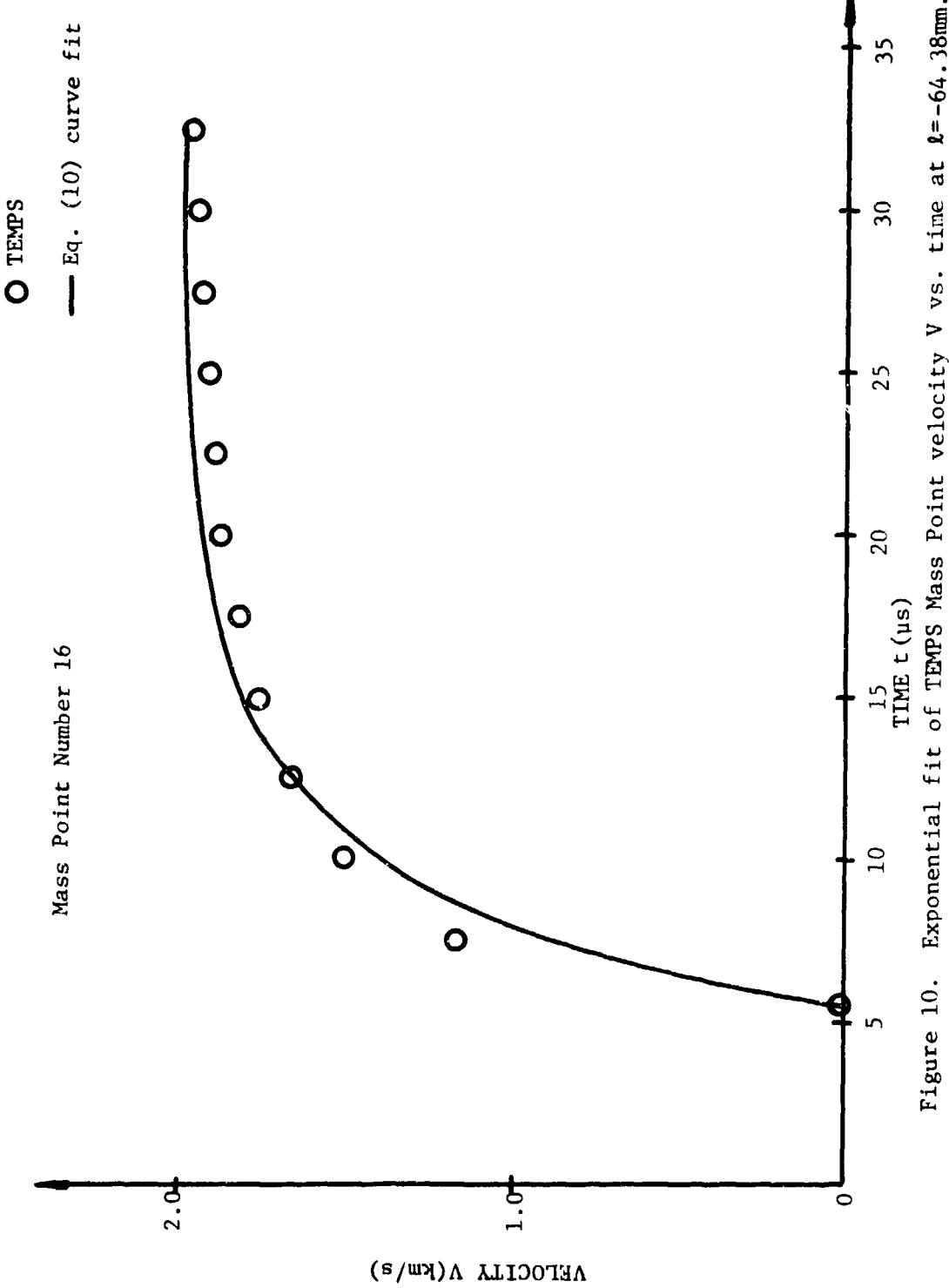


Figure 10. Exponential fit of TEMPS Mass Point velocity  $V$  vs. time at  $l = -64.38$  mm.

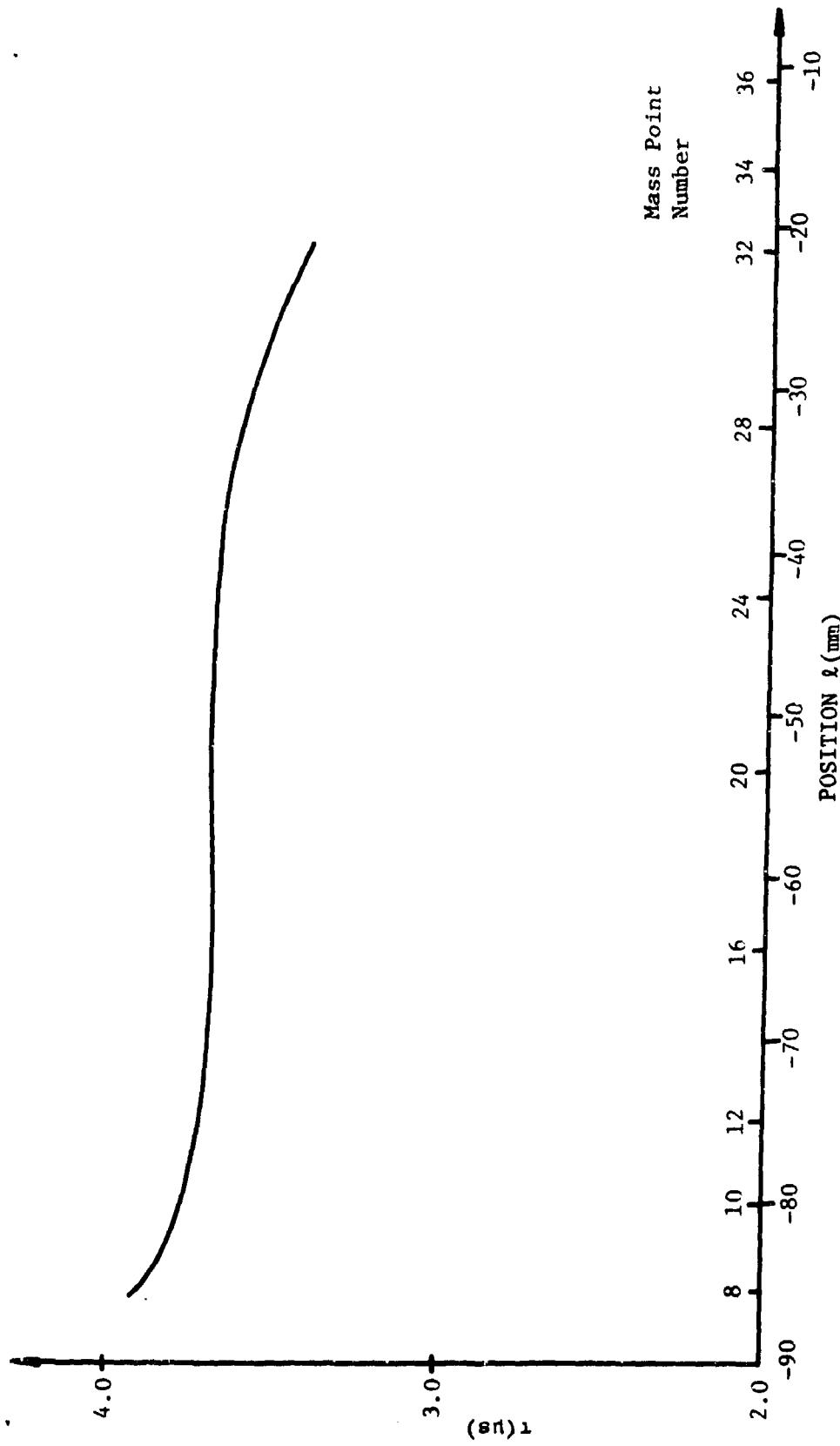


Figure 11. Plot showing  $\tau$  as a function of location  $l$  fitted from TEMPS calculation of exploding cylinder charge.

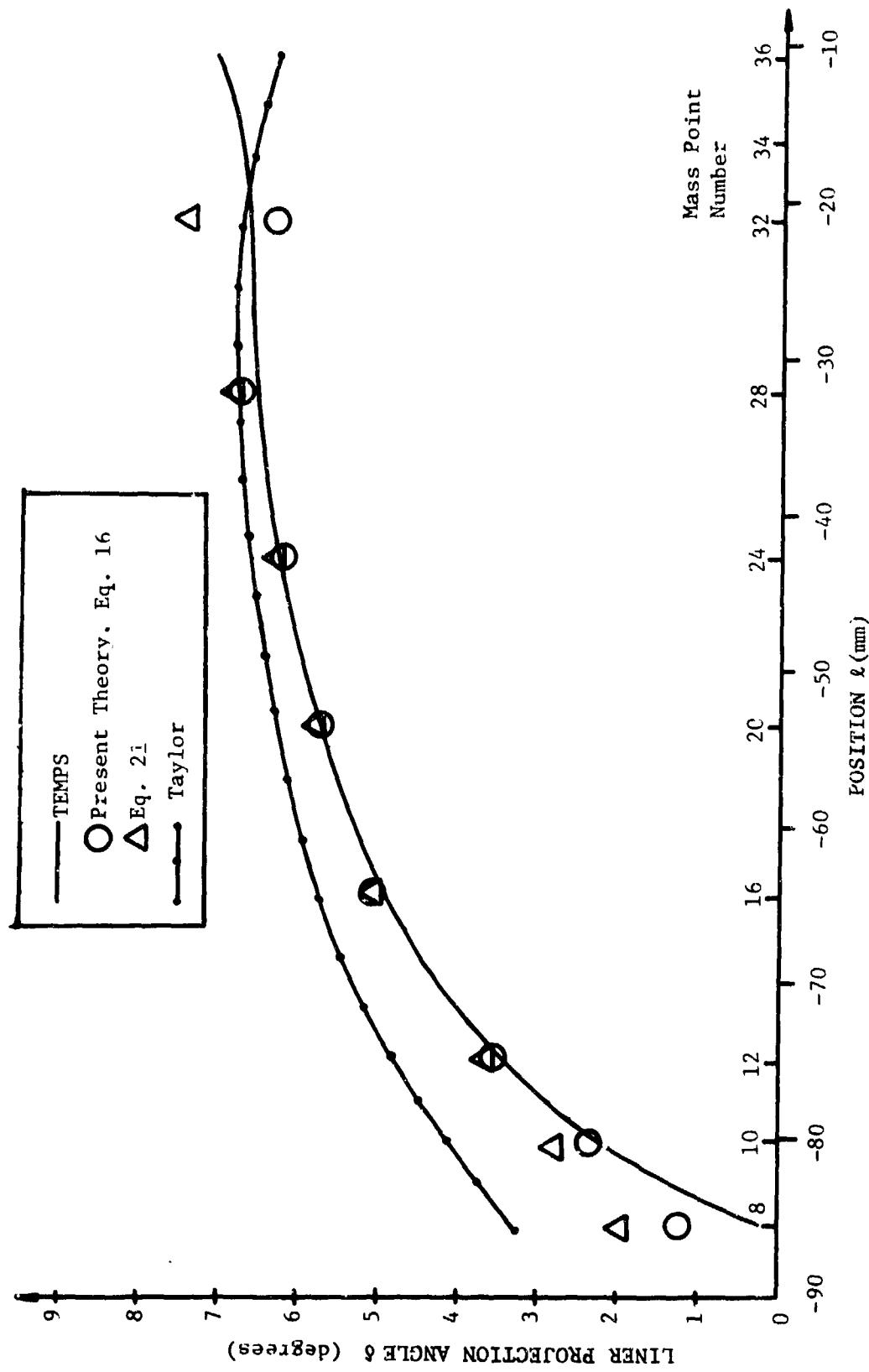


Figure 12. Comparison of projection angle  $\delta$  calculated from formulas and TEMPS Code.

TABLE 2. RESULTS OF EXPLODING CYLINDER CALCULATIONS

Mass Point Number	$v_0$ ( $\frac{\text{km}}{\text{s}}$ )	$v'_0$ ( $\frac{\mu\text{s}^{-1}}{\text{s}}$ )	$\tau$ (μs)	$\tau'$ (μs/m)	$\delta_{\text{Taylor}}$ (degrees)	$\delta_{\text{RP}}$ Eq. 21 (degrees)	$\delta_{\text{F}}$ Eq. 16 (degrees)	$\delta_c$ TEMPS (degrees)
8	1.757	.0113	3.90	-.031	3.278	1.999	1.230	.13
10	1.824	.0121	3.76	-.018	4.106	2.774	2.319	2.22
12	1.885	.0100	3.71	-.006	4.774	3.695	3.549	3.48
16	1.972	.006	3.68	-.000	5.702	5.064	5.080	4.93
20	2.025	.004	3.68	-.002	6.258	5.814	5.747	5.78
24	2.058	.002	3.65	-.005	6.602	6.366	6.207	6.28
28	2.071	-.001	3.60	-.003	6.795	6.869	6.796	6.57
32	2.034	-.001	3.40	-.004	6.775	7.476	6.366	6.72

## VII. Summary and Conclusions

In this report a formula for the explosive-metal Taylor angle  $\delta$  in the unsteady case was derived from basic physical principles under the assumptions

- (a) the explosive pressure always acts normal to the current liner surface.
- (b) total angular motion of the metal is small (i.e.,  $\theta-\delta$  is small)
- (c) forces in the liner are small during the acceleration time.

Also, the present case is restricted to liners whose meridional curvature is small. Under the assumption of an exponential decaying acceleration in time of the metal, this formula is given by

$$\delta = \frac{V_0}{2U} - \frac{1}{2} \tau V_0' + \frac{1}{4} \tau' V_0$$

where  $V_0$  is the final velocity,  $\tau$  the characteristic acceleration time, and  $U$  the detonation sweep speed; the prime indicates spatial differentiation along the liner. We point out that the first term represents the steady-state Taylor result. The remaining two terms represent the unsteady effects. Note that the first two terms are identical to the semi-empirical formula given in [9].

For the collapse of a conical shaped charge and the explosion of a metal cylinder we have found this formula to yield accurate results when compared to Two-D hydrocode calculations and to provide a significant improvement over the Taylor relation. The experimental data available also shows that the formula is accurate.

More recently, liners with large amounts of curvature in the meridional direction (formation line) such as hemispheres have shown promise as candidates for certain warhead applications. For such cases, the present formula is not applicable. It is therefore suggested that the current analysis be extended to include these more complex geometries.

#### Acknowledgement

The authors would like to thank Dr. William Walters and Mr. John Kineke of BRL for their valuable advice and comments and Mr. Richard Foedinger and Mr. Charles Dabundo of Dyna East Corporation for their assistance in the reduction of data from the simulations and for their assistance in the preparation of this document.

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